Low Expansion Cement No. 29 hardens with an internal chemical-setting action in 18-24 hours at ambient temperatures.

Working time of No. 29 when Powder is mixed with Liquid is approximately 30 minutes at 70°F. If it is desired to accelerate the cure, oven drying at 180°F can be used. Avoid steaming while drying. If the cement will be exposed to elevated temperatures, contact Sauereisen for appropriate drying schedule recommendations.

If high humidity resistance is required and it is impractical to fire cement, a moisture-resistant lacquer or silicone coating should be applied to the exposed surfaces.
**PACKAGING**

*Powder:*
1-qt. and 1-gal. cans; 50-lb. pails lined with a plastic bag

*Liquid:*
1-qt. and 1-gal. cans; 50-lb. pails; 600-lb. drums

**CLEAN-UP**

All equipment should be cleaned with soap and water before No. 29 cures. If removal is required after cure, consult Sauereisen for recommendations.

**SHELF LIFE**

Sauereisen No. 29 Powder and Liquid have a shelf life of one (1) year when stored in unopened, tightly sealed containers in a dry location at 70°F. If there is a doubt as to the quality of the material, consult Sauereisen.

**CAUTION**

Consult Material Safety Data Sheets and container label Caution Statements for any hazards in handling this material.

**WARRANTY**

We warrant that our goods will conform to the description contained in the order, and that we have good title to all goods sold. WE GIVE NO WARRANTY, WHETHER OF MERCHANTABILITY, FITNESS FOR PURPOSE OR OTHERWISE, EXPRESS OR IMPLIED, OTHER THAN AS EXPRESSLY SET FORTH HEREIN. We are glad to offer suggestions or to refer you to customers using Sauereisen cements and compounds for a similar application. Users shall determine the suitability of the product for intended application before using, and users assume all risk and liability whatsoever in connection therewith regardless of any suggestions as to application or construction. In no event shall we be liable hereunder or otherwise for incidental or consequential damages. Our liability and your exclusive remedy hereunder or otherwise, in law or in equity, shall be expressly limited to our replacement of nonconforming goods at our factory or, at our sole option, to repayment of the purchase price of nonconforming goods.

- Information concerning government safety regulations available upon request.

- Sauereisen also manufactures products for corrosion resistance, electrostatic discharge protection and machinery grouting.