



SEWERGARD® - 210XROL - (Roller Applied)

PHYSICAL PROPERTIES

Components	2 parts
Bond strength to concrete (ASTM D4541)	Concrete failure
Compressive strength (ASTM D695)	
@ 28 days	15,000 psi (1054.5 kg/cm ²)
Flexural strength (ASTM C580)	4,300 psi (302.9 kg/cm ²)
Maximum service temperature	150°F (65°C)
Modulus of elasticity (ASTM C580)	3.6 x 10 ⁵ psi (1.9 x 10 ⁴ kg/cm ²)
Tensile strength (ASTM C307)	4,300 psi (302.9 kg/cm ²)

Physical properties were determined on specimens prepared under laboratory conditions using applicable ASTM procedures. Actual field conditions may vary and yield different results; therefore, data are subject to reasonable deviation.

Sauereisen SewerGard® Roll Applied 210XROL is an epoxy material. This lining system is specifically designed to protect concrete surfaces of municipal wastewater treatment structures and collection systems from chemical attack and physical abuse.

CHARACTERISTICS

- ☐ Resistant to corrosive conditions common to the municipal wastewater treatment industry.
- ☐ Suitable for application over damp or dry concrete surfaces.
- ☐ Roll applied ensures ease of application on vertical surfaces.
- ☐ Does not require a primer.
- ☐ Prohibits water infiltration.
- ☐ Zero VOC's - 100% Solids

When cured, 210XROL provides a high strength, corrosion-resistant lining for manholes, lift stations, grit chambers, aeration basins, and related structures subject to infiltration and attack from hydrogen sulfide and acid generated by microbiological sources.

AREA PREPARATION

Temperature of Working Area

Maintain a temperature of 60°-85°F on air, substrate, Liquid, Hardener components during mixing, application, and cure.

The substrate and material components should be maintained at 65°F to 80°F for 48 hours prior to beginning work.

At temperatures below 65°F, the application becomes more difficult and curing is prolonged. Above 80°F, the material working time decreases.

Application in direct sunlight and rising surface temperature may result in blistering of the materials due to expansion of entrapped air or moisture in the substrate. Concrete surfaces that have been in direct sunlight must be shaded for 24 hours prior to application and remain shaded until the initial set has taken place.

In rising temperatures, it may be necessary to postpone the application or apply during cooler hours.

Surface Preparation

Surfaces should be made free of oil, grease, water, and other contaminants that may inhibit bond. This can be achieved by chemical cleaning.

Concrete - Refer to SSPC-SP13/NACE 6 "Surface Preparation of Concrete" for detailed guidelines.

New Concrete - All structures must be properly designed and capable of withstanding imposed loads. Abrasive blast, high-pressure water blast concrete to remove laitance and obtain uniform surface texture. After surface preparation, voids left in concrete surface must be filled with Sauereisen RestoKrete® Filler Compound 209.

Old Concrete - Concrete must be dry, firm and structurally sound as specified by the architect/engineer. Mechanical methods should be utilized to remove old paints, protective coatings, and attacked or deteriorated concrete. Abrasive blast or high-pressure water blast concrete to remove laitance and obtain uniform sound substrate.

Substrate surfaces requiring repairs in excess of 1/8 inch depth should be resurfaced with Sauereisen RestoKrete® Underlayment to ensure proper rehabilitation of the substrate.

Brick - Abrasive blast or high-pressure water blast all foreign particles and attacked or unsound mortar from the joints. Loose brickwork or open joints should be regouted with appropriate Sauereisen mortar to ensure structural integrity.

All active hydrostatic leaks must be stopped with Sauereisen materials such as InstaPlug F-180™ or Hydroactive Urethane Grout F-370 prior to SewerGard® application.

If chemical cleaning is utilized to remove contaminants, substrate must be neutralized. If abrasive or high-pressure water blasting is used as the method of surface preparation, all sand and/or debris must be removed by thoroughly vacuuming the area with an industrial vacuum cleaner. If surface does not have desired conditions, repeat surface preparation procedure.

210XROL may be applied over damp surfaces that are free of standing water; best results are achieved with dry surfaces.

APPLICATION

Mixing

SewerGard® 210XROL is packaged in pre-measured units of Liquid and Hardener components. Mixing should be done mechanically with a "Jiffy" mixer blade chucked into a drill motor. The mixing equipment must be clean and free of Portland cement or other contaminants.

Remix both Liquid and Hardener prior to combining components. Empty contents of the Liquid into a clean, dry mixing container. Empty contents of Hardener into Liquid and mix thoroughly until blended for at least five (5) minutes.

Mix Ratio

3.1 - Parts Liquid (Part B) : 1-Part Hardener (Part A)

Mix only complete batches. Material which has begun to set must be discarded. Do not try to retemper the material. Do not add solvent, additive or adulterant to any component or mixed material.

Remove the entire batch from the mixer when mixing is completed to prevent build-up in the equipment. While pouring one batch, another should be mixed in order to eliminate delays and to permit continuous operation.

INSTALLATION

SewerGard® 210XROL is hand applied by a Roller or brush. Actual coverage may vary depending upon jobsite conditions. Screed bars may be used to control thickness on large surface areas.

To provide a pinhole-free surface, in 210XROL, a 3/8 inch nap or 1/2 inch nap paint roller is suggested to apply the material depending on the desired thickness required.

After 210XROL has achieved a hardened surface, a holiday detector should be utilized to ensure a continuous pinhole-free lining. A Sauereisen SewerGard® Patch Kit may be used to conveniently repair any pinholes. Consult Sauereisen for details.

For details regarding construction joints, protrusions or penetrations through concrete, consult Sauereisen for specific recommendations.

COVERAGE

210XROL 64 ft² per gallon at 25 mils.

*Coverage is theoretical and will vary depending upon surface conditions, porosity, application techniques and specific project conditions.

SETTING/CURING

SewerGard® 210XROL may be exposed to a chemical environment in approximately 17 hours and can resist standing water or sewage shortly thereafter. Aggressive or turbulent flow that may inhibit film formation or displace materials while curing will result in poor bond to the substrate. Consult Sauereisen for parameters specific to your application.

Working Time:

45-50 minutes @ 70°F

Re-Coat Time:

12-24 hours @ 70°F

Maximum Re-Coat Time:

24 hours at 70°F

Chemical Exposure:

17 hours @ 70°F

PACKAGING

Available in 5 (Five) Gallon-(F) & 198.5 Gallon Bulk Units

SewerGard® Roll Applied 210XROL is packaged in a premeasured unit consisting of:

5- Gallon Unit - (F):

Part A Hardener:

10.13 lbs. in a 2.5 gallon metal can

Part B Liquid:

43.1 lbs. in a 5-gallon plastic pail

Bulk Unit

198.5 Gallon packaged in 4 / 55 Gallon metal drums

Part A Hardener: (407.5 pounds)

48.5 gallons in a 55 - Gallon metal drum

Part B Resin: (1,710 pounds)

150 Gallon packaged in 3 / 55 Gallon metal drums @ 50 gallon each

*Containers are filled by weight, not volume. Container size does not indicate volume of contents.

CLEAN-UP

All equipment should be cleaned with MEK before material cures. If removal is required after cure consult Sauereisen for specific recommendation.

SHELF LIFE

Sauereisen SewerGard® 210XROL has a shelf life of one (1) year, when stored in unopened, tightly sealed containers in a dry location at 70°F. Avoid freezing. If there is a doubt as to the quality of the materials, consult a Sauereisen representative.

CAUTION

Consult Material Safety Data Sheets and container label Caution Statements for hazards in handling these materials.

LEGAL NOTICE

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- ☐ **Distributors and agents in major cities throughout the world. Consult manufacturer for locations.**
- ☐ **Information concerning government safety regulations available upon request.**
- ☐ **Sauereisen also produces inorganic compounds for assembling, sealing, electrically insulating and grouting.**

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